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MEASUREMENT OF DYNAMIC VISCOSITY OF BINARY MIXTURES OF BUTYL ALCOHOL AND BUTYRALDEHYDE

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UDC 532.1.133

We present measured values of the viscosity of binary mixtures of butyl alcohol and butyraldehyde of various concentrations at temperatures from 288 to 500°K and pressures from 0.1 to 50 MPa.

Among the various materials of great practical importance for the chemical, petroleum refining, power, and gas industries, an important place is occupied by alcohols, aldehydes, and their binary liquid solutions.

We have measured the viscosity of binary solutions of n-butyl alcohol and n-butyraldehyde of various concentrations in the liquid state over a wide range of temperatures and pressures.

The n-butyl alcohol used in the mixtures was freed of contaminants by the method described in [1]. Particular attention was paid to the removal of moisture from the alcohol. The purity of the alcohol was 99.96% by weight. The butyraldehyde was also purified by the method of [1], and precautionary measures were taken to prevent contact of the butraldehyde with the air. The purified aldehyde was kept in a dark environment. We estimate its purity as 99.97% by weight. The binary liquid mixtures were made before the viscosity was measured.

The dynamic viscosity was measured by the capillary viscometer method developed by Golubev [2, 3] at temperatures from 288 to 500°K and pressures from 0.1 to 50 MPa.

The viscometer capillary had a radius $r = 1.724 \cdot 10^{-4}$ m, the volume of the measuring tank was v = 206.607 \cdot 10⁻⁴ m³, and the length of the capillary was $l = 772.94 \cdot 10^{-4}$ m. The

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TABLE 1. Dynamic Viscosity of Mixtures of n-Butyl Alcohol and n-Butyraldehyde, $n \cdot 10^6$, Pa · sec

	P, MPa							
Т, Қ	0,1	5,0	9,9	19,7	29,5	39,3	49,1	
	10 %n-	butyl alcoh	nol + 90 %n	-butyraldel	hyde			
292,93 324,63 371,93 402,68 454,18 500,48		1260 887 — — —	1305 921 905 —	1408 990 959 903 557 504	1520 1060 1016 968 587 525	1636 1128 1058 1011 616 546	1756 1192 1124 1056 645 567	
60 % n-butyl alcohol + 40 % n-butyraldehyde								
294,63 319,13 339,03 367,53 403,03 426,53 444,53 477,98	5780 2552 1505 	$\begin{array}{c} 6013\\ 2690\\ 1575\\ 1005\\ 764\\ 660\\ 615\\ 550 \end{array}$	6510 2480 1650 1045 790 685 630 570	7380 3015 1806 1180 850 730 680 600	8390 3098 1966 1270 910 780 720 640	9500 3840 2133 1360 965 770 768 675	10066 4210 2304 1450 1003 880 810 710	
90 % n-butyl alcohol + 10 % n-butyraldehyde								
		0050	0700	7010	7000	0000	0040	

294,53	5490	6250	6560	7210	7900	8000	9340
320,13	2980	3120	3270	3570	3890	4210	4550
347,88	1800	1870	1895	2120	2300	2500	2690
369,68	_	1040	1460	1585	1710	- 1830	1960
403,78		930	963	1040	1120	1190	1270
440,53	- 1	695	725	775	830	885	940
464,83		600	625	665	715	756	800
347,88 369,68 403,78 440,53	1800	1040 930 695	1460 963 725	1585 1040 775	1710 1120 830	- 1830 1190 885	196 127 94

TABLE 2. Dynamic Viscosity of n-Butyl Alcohol

Т, К	η·10°, Ρa • sec	<i>т</i> , к	η·10 [•] , Pa •sec
223, 13 233, 13 243, 13 253, 13 263, 13 273, 13 283, 13 293, 13 303, 13	$\begin{array}{c} 34700\\ 22400\\ 14600\\ 10300\\ 7400\\ 5190\\ 3870\\ 2950\\ 2280 \end{array}$	313,13 323,13 333,13 343,13 353,13 363,13 363,13 373,13 383,13	1780 1410 1140 930 760 630 540 460

dimensions of the viscometer were measured with an MIR-12 microscope and a KM-8 cathetometer by the method of [3, 4].

During the measurements of the viscosity the temperature was determined by a PTS-10 platinum resistance thermometer and checked with a Chromel-Alumel thermocouple. The pressure was produced and measured by an MP-600 dead-weight test apparatus with an accuracy of 0.05. The viscometer was maintained at a temperature of 24°C to within ± 0.05 °C. The time of flow of the material under investigation through the capillary was measured automatically with a P14M timer with an error of ± 0.01 sec. The error in the measurement of the viscosity was $\pm 1\%$ on the average.

To calculate the dynamic viscosity by the method indicated it is necessary to know the density of the mixtures in the ranges of temperatures and pressures investigated. These values were taken from [5].

The measured values are listed in Table 1.

The data on the dynamic viscosity of butyl alcohol (Table 2) were taken from [6], and of butyraldehyde from [7].

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USE OF PACKED THERMAL DIFFUSION COLUMNS TO DETERMINE THE SORET COEFFICIENT IN A BENZENE-CARBON TETRACHLORIDE MIXTURE

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Experimental results of the determination of the Soret coefficient of a benzenecarbon tetrachloride mixture in a packed column with reservoirs at the ends are presented.

The theory of thermal diffusion in a packed cylindrical column is presented and analyzed in [1, 2]. The virtual absence of parasitic convection in this type of column is one of the most important results, which permits using a packed column to determine the thermal diffusion constant. The expressions for the transport coefficients in a packed column differ from those in [3, 4] by their dependence on the parameters of the porous medium and contain corrections for the cylindrical geometry and the influence of sampling. An experimental check of the theory gave favorable results [1].

In what follows, the investigation of the C6H6-CCl4 mixture was continued over the entire range of concentrations. The experimental setup and the technique remained as before [1], but in order to increase the accuracy of the experimental results, the results were processed on a computer using the method of least squares and, in so doing, the asymptotic solutions in [5], which describe the separation kinetics on the initial part of the curve of the transient separation process in the column, were used.

We will write this solution in the form

$$\Delta c = c_0 \left(1 - c_0 \right) A \tau v \left(A \tau, b y \omega \right), \tag{1}$$

where τ is the time from the beginning of the experiment; A = H/M; b = 1 - $2c_0 - \Delta c$; v is a known (from [5]) function approaching 1 as $\tau \rightarrow 0$.

We form the functional

$$\Phi(A, y\omega) = \frac{1}{n} \sum_{i=1}^{n} [\overline{\Delta c_i} - c_0 (1 - c_0) A \tau_i v (A \tau_i, b_i y\omega)]^2,$$
(2)

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